

# Verification

## Welding of reinforcing steel acc. to DIN EN ISO 17660-1/-2:2006

The firm

Pfeifer Seil- und Hebetechnik GmbH

in the plant

87700 Memmingen, Dr.-Karl-Lenz-Straße 66

is hereby certificied that it is qualified to carry out welding works in the following fields of application:

**DIN-Standards**/

**DIN EN ISO 17660-1** 

Regulations

Welding of reinforcing steel

**Welding Processes** 

Metal-arc active gas welding (135)

**Base Materials** 

Reinforcing Steel acc. to DIN 488

S235, S275 and S355 acc. to EN 1090-1.

**Extensions/Restrictions** 

The verification is restricted to welded joints acc. to picture 6

and 9 acc. to DIN EN ISO 17660-1.

Welding Supervisor(s)

(Name, christian name, date of

birth, profession)

Dipl.-Ing. (FH) Brugger, Peter

International Welding Engineer

born Aug. 14th 1964

Remarks

The firm holds a certificate acc. to EN 1090-1 inclusive

welding certificate for execution of structural steel components acc. to EN 1090-2 up to EXC 3 as well as certificate acc. to

EN ISO 3834-2.

**Validity** 

from February 10th 2020 until February 14th 2022

Verification Certificate No. 20207220002A

issued on

May 19th 2020

**General requirements** 

p.t.o.

Signature(s)

Seal

#### Certificate No. 20207220002A

### General requirements

- 1. Before carry-out welding works this certificate either as certified copy or photo copy should be submitted to the competent authorities issuing the building permit.
- 2. For advertising or other purposes this certificate may only be duplicated or published in full. The wording of the advertising material must not be in contradiction to this certificate.
- If the welding supervisor(s) mentioned in this certificate are no longer with the company, if there are
  changes in the welding process or in essential parts of the facilities necessary for the welding
  works, the inspecting authority has to be informed. If considered necessary a new inspection of the
  company will take place.
- 4. In case of doubt regarding the verification of the company an inspection and checkups in the plant by the inspecting authority without prior announcement is being reserved.
- 5. This certificate may at any time and with immediate effect be withdrawn without compensation supplement or modified if the conditions under which this certificate has been issued have changed or if the requirements laid down in this certificate have not been adhered to.
- 6. At least two months before expiry a new application has to be submitted to the inspecting authority if the qualification should be certified once more.

#### Remarks:

For internal welder/operator qualification based on standard DIN EN ISO 17660-1 (-2) by Mr. Brugger within the scope of this certificate a procedure is established to weld, supervise and verify the test samples and to issue a welder/operator certificate.